

A Feeling of Colours



Company Profile

I would like to introduce OPK Knits as a pro-active and dynamic export enterprise engaged in the manufacturing and export of a wide range of Yarns, Apparels and Home Furnishing.

We are a vertically integrated Unit which has its own Spinning (Woollen and Worsted), Dyeing Operations, Garmenting and Weaving facility.

OPK Knits stand committed to all buyers. We are a fully equipped for producing quality range of knitwear's to create a Niche in the International Market. We have full support of our spinning unit, design unit and In-house R&D Unit which work in co-ordination to give the best output from different fibres according to our buyer's requirements. Our main aim is to provide style and fashion oriented garments to our buyers so that they can have an extra edge.

Our Facilities are ISO 9001: 2000 and SGS Approved under social compliance.

Global Clients

Name of the Company: **Coldwater Creek** www.coldwatercreek.com

Name of the Company: **Cabelas** www.cabelas.com

Name of the Company: **Trespass** www.trespass.com

Name of the Company: **Lee Cooper** www.leecooper.com

Name of the Company: **Marks & Spencer** www.marks&spencer.com

Military Specified Pullovers and Sweaters for Armed Forces of different countries.

Special Features

In Yarn we are producing all types of Blended Yarn which are very popular in the International Market and are very much suited for the Knitwear and Textile Industry. As mentioned earlier the company has its own Dyeing Operations which use only AZO Free Dyes as per International Standards.

OPK
KNITS



Factory Details

Years in Business	: 30 (Since 1972)
Sales Percentage by Countries	: USA - 60% and Europe - 40%
Sales Percentage by Categories	: Mens - 10%, Ladies - 40%, Kids - 25%, Babies - 15% & Accessories - 10%
Product Line	: Garments, Sweaters, Leggings, Boiled Wool Jackets & Accessories (Caps, Scarfs & Stolls)
Normal Production Lead Time	: 60 - 70 days for repeat orders 90 days for unembellished items 110 days for embellished items 120 days for hand embroidery and novelty items
Minimum Quantity Per Colour	: 500pcs
Number of Employees	: 300
	Product Development : 5
	Merchandising : 20
	Quality Assurance : 10
	Production : 265
Cutting Section	A. In house pattern maker : Yes B. No. of pattern makers : 10 C. Computerized or Manual : Both D. In house sampling : Yes E. No. of cutting tables : 4
Pressing	: No. of Iron Pressers - 30 No. of Vacuum tables - 20
Laundry	: In-house
Laundry Capacity	: Washing : 1500 - 2000pcs daily Dryer : 1500 - 2000pcs daily
Overall capacity per month	: 50,000pcs
Square footage of area	: Whole Factory - 30,000Sq.ft. Manufacturing - 25,000Sq.ft
Quality control system	: A. No. of Inspectors - 10 B. Final Inspection - 8
Certification	: ISO 9001: 2000
Child labour	: SGS approved



In-house Machines

Machine Type	Band Model	Function / Capability	Quantity
KNITTING UNIT			
2-1/2 Gauge	Elex	Hand Knitting Machine	07 Nos.
4 Gauge	Elex	Hand Knitting Machine	110 Nos.
6 Gauge	Elex	Hand Knitting Machine	60 Nos.
8 Gauge	Elex	Hand Knitting Machine	80 Nos.
12 Gauge	Elex	Hand Knitting Machine	80 Nos.
8 Gauge	Shima Seiki	Computerised Machine	02 Nos.

Machine Type	Band Model	Function / Capability	Quantity
CMT UNIT			
Single Needle - Lock Stich	Juki	For Stiching purpose	30 Nos.
Overlock Machine	Peagues	Overlock purpose	06 Nos.
4 Threads 2 Needle			
Cuff Seamer	Remoldy	Side Stiching	02 Nos.
Flat Lock	Peagues	For stiching purpose	04 Nos.
Linking Machine			
2-1/2 Gauge	LPM	For stiching purpose	10 Nos.
4 Gauge	LPM	For stiching purpose	15 Nos.
8 Gauge	LPM	For stiching purpose	35 Nos.
12 Gauge	LPM	For stiching purpose	15 Nos.
Button hole Machine	Juki		01 Nos.